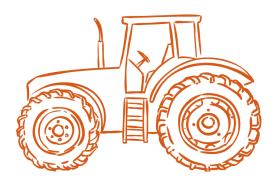
# **Tractor Safety**

This is not a substitute for the operators' manual.

Please use the owners' manual specific to your vehicle/machinery





#### Hazards

- Rollovers=overturns
- Runovers
- Entanglements
- Falls
- Roadway hazards

#### Maintenance

- Follow the operator's manual specific for your tractor
- Clean the radiator
- Check and tighten the wheel bolts and secure pins and connectors
- Grease the tractor's grease points
- Check/Replace the filters at the recommended intervals
- Change engine/transmission/axle oil at the recommended intervals

#### **Daily Inspection**

- Tires
- Cab / ROPS / Seatbelt
- Markings/signs/lights
- Controls / Attachments
- Steps clean no mud or debris
- Fluid leaks

#### **Check worksite**

- Steep terrains
- Unstable/Uneven grounds
- Overhead power lines
- Buried utilities water, cable, gas...

## Entering/Exiting

- Face the tractor with both hands on the grab bars
- Never use the control levers as grab bars
- Keep all the surfaces clean
- Before leaving the operator seat lower the attachments, set the parking brake, and turn off the engine

### Safe practices

- Operate the tractor from the operator's compartment
- Securely fasten your seatbelt if the tractor has a ROPS (Rollover Protective Structure)
- Avoid operating a tractor near ditches, embankments, and holes uneven grounds (one foot away for every foot drop)
- Reduce speed when turning, crossing slopes, and on rough, slick or muddy surfaces
- Stay off slopes too steep for safe operation. If necessary, back up a slope and drive forward going downhill
- Watch where you are going, especially at the end of rows, on roads, and around trees
- Do not permit others to ride One seat-one rider
- Operate the tractor smoothly no jerky turns, starts, or stops
- Hitch only to the drawbar and hitch points recommended by the manufacturer
- Always shut down tractors before leaving the driver's seat: disengage the PTO and lower the implements to the ground, place all the controls in the neutral position, set the parking brakes, stop the engine, and remove the key
- When the tractor is stopped, set brakes securely, and use park lock if available
- When operating on roadways, use the lightning and SMV emblem, if possible, use an escort vehicle
- A slow-moving vehicle emblem is required for tractors traveling 25 mph or less

# Tractor Pre-Operation Safety Checklist\*

| Tires                   | Proper inflation                                                                      |
|-------------------------|---------------------------------------------------------------------------------------|
|                         | No visible damage                                                                     |
| Three-point hitch       | Securely fastened                                                                     |
| РТО                     | Guarded/master shield                                                                 |
| SMV sign / markings     | Clean and visible                                                                     |
| Signals/lights          | Working and visible                                                                   |
| ROPS/Seatbelt           | Check seatbelt, if there is ROPS fasten your seatbelt                                 |
|                         | If there is a foldable ROPS make sure it is in upright position and properly fastened |
| Fluids                  | Engine /transmission oil                                                              |
|                         | Engine coolant                                                                        |
|                         | Fuel                                                                                  |
| Hydraulics/transmission | No sign of hydraulic leak                                                             |
|                         | No sign of transmission leak                                                          |
| Steps/handrail/cab      | No mud, no trash                                                                      |
| Overall                 | Walk around and check any unsafe situation, worksite hazards, and bystanders          |

<sup>\*</sup>The checklist is based on OSHA's Tractor Pre-Use Checklist. Available online https://www.osha.gov/sites/default/files/2018-12/fy11\_sh-22318-11\_Mod\_5\_TractorsChecklist.pdf